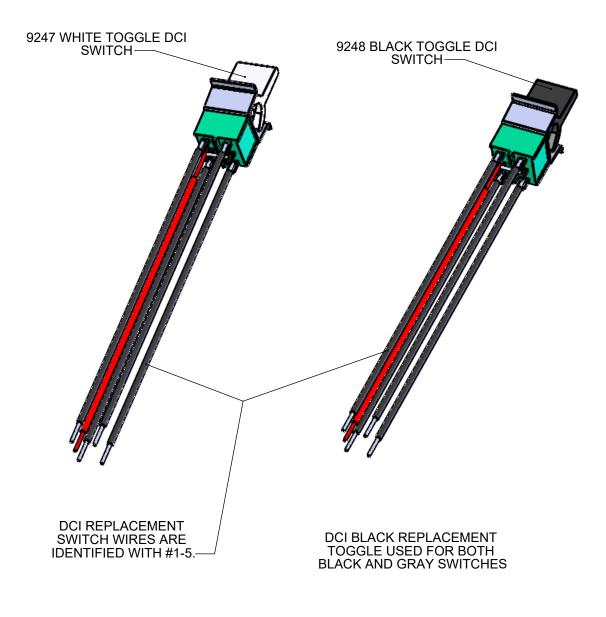


EXISTING SWITCH AND WIRE IDENTIFICATION WITH CORRESPONDING DCI REPLACEMENT WIRES

VIEWED FROM FRONT OF CHAIR

WHITE TOGGLE SWITCH **BLACK TOGGLE SWITCH GRAY TOGGLE SWITCH** #2 BLACK (ORANGE) #1 BLACK (BLACK) #1 BLACK #2 BLACK (PURPLE) #1 BLACK #2 BLACK (BLACK) (GREEN) (BLACK) #3 RED #3 RED **#3** RED Ε (RED) (RED) (RED) #5 BLACK (YELLOW) #4 BLACK (BLACK) #5 BLACK (LT. BLUE) #5 BLACK #4 BLACK #4 BLACK Т (BROWN) (BLACK) (BLACK) R #2 BLACK (PURPLE) #2 BLACK (GREEN) #2 BLACK (ORANGE) #1 BLACK #1 BLACK #1 BLACK (BLACK) (BLACK) G #3 RED #3 RED #3 RED (RED) (RED) (RED) Н #5 BLACK (LT. BLUE) #5 BLACK #4 BLACK (BLACK) #5 BLACK (BROWN) #4 BLACK (BLACK) #4 BLACK (BLACK) (YELLOW)

DCI REPLACEMENT SWITCH



REPLACEMENT STEPS:

- Disconnect power from chair.
- Remove chair control panel.
- Locate switch and remove from control panel.
- Identify color of toggle switch to be replaced see above for reference. Identify color sequence of wire on switch being replaced.
- Cut wires from old switch, leaving small amount of wire insulation on switch for reference. Chair wiring strip 1/2" of insulation from existing wires.
- DCI replacement switch use appropriate numbered replacement wires according to numbered area above related to existing wire colors listed in parentheses.
- 9. Twist together correctly numbered DCI replacement switch wires with existing chair wiring and connect with supplied wire nuts.
 10. Install switch into control panel and reattached control panel to chair.
- 11. Reconnect power to chair.