

# 2120 AUTOMATIC STATIM STEAM CONDENSER

## Installation Instructions



### KIT INCLUDES:

- 1 Bottle assembly with 7' and 14' tubing leads
- 1 Drain adapter (1 1/4" - 1 1/2")

1. Fill the DCI bottle with bottled or distilled water to the fill line. Do not use tap water. The water is used to cool the copper tubing to create the condensation process and does not come in contact with the steam from the Statim. The water should be changed or checked every 2 months or when needed.
2. Remove existing Statim steam collector bottle. Replace with DCI bottle in the same location.
3. Connect the 7' lead to the back of the Statim at the steam exhaust port.
4. Run the 14' tubing lead to the sink drain (behind the cabinets, in the sub-base, etc.).
5. Drill a 1/8" hole in the drain pipe, preferably after the P-trap and from the top. See illustration.
6. Connect the Drain adapter around the pipe with the tubing compression fitting on the hole just drilled. Make sure the foam adhesive is attached to the clamp to seal the connection.
7. Route the 14' lead tubing from the bottle up and back down into the compression fitting. Trim if necessary. Hand tighten. Additional tubing can be purchased from DCI if needed. Specify the length when ordering.
8. Run several cycles from the Statim and check for leaks. Tighten any loose fittings.

### IMPORTANT:

**Tubing should be replaced every year. Debris from the Statim can clog these lines and result in damage to equipment.**

